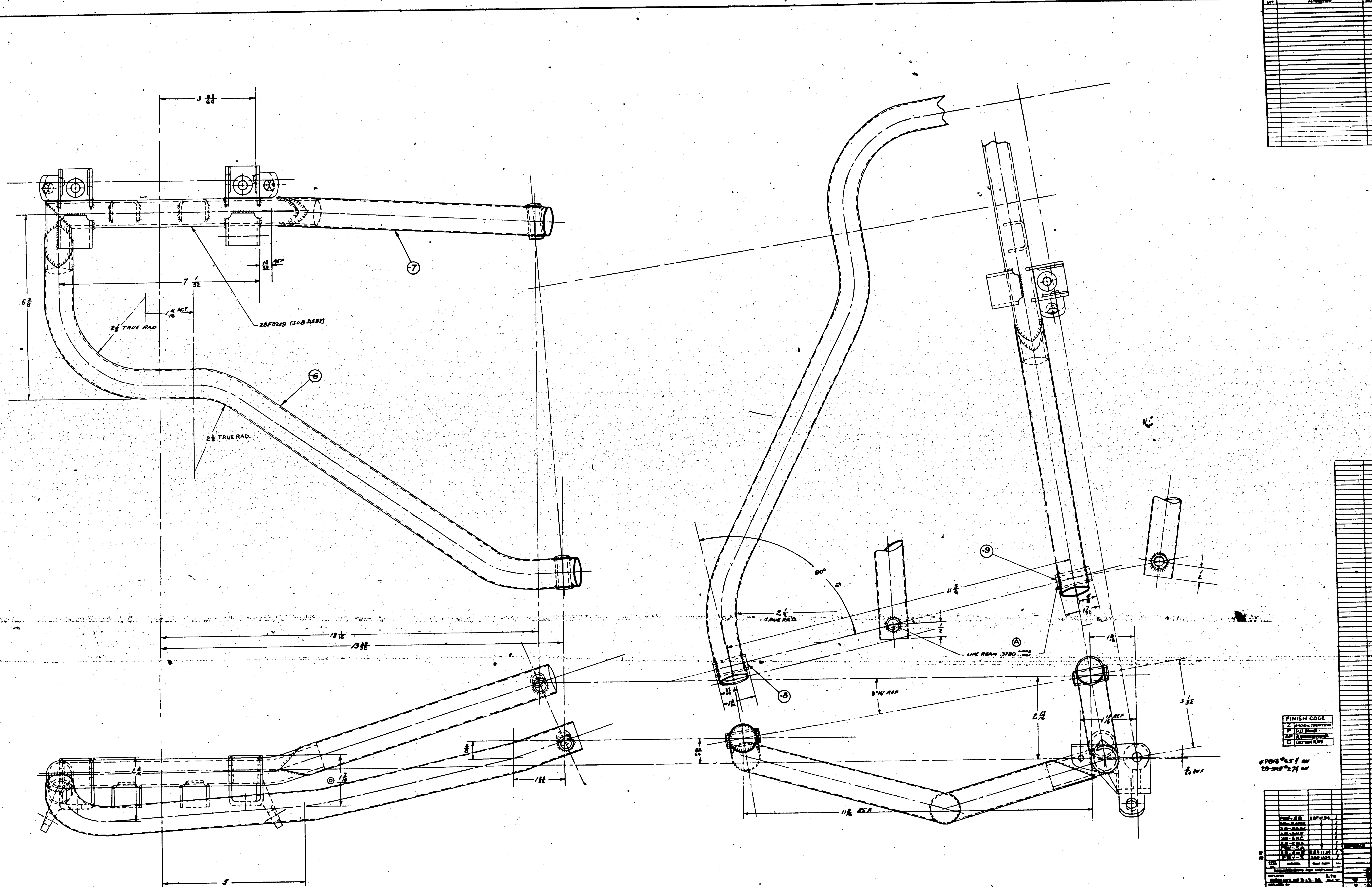


ALL WELDS SHOULD BE AS SMALL AS POSSIBLE
NOTE – THIS V-BRACE SHOULD BE JIGGED & THE FIRST ITEM SHOULD BE TACK WELDED AND TRIED AT INSTAL. #28F1134 PRIOR TO FINAL WELDING & FINISHING TO ASSURE PROPER ALIGNING OF HINGE CENTERS

NORMALIZE – 6 TUBE ONLY BEFORE WELDING

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© NOTE –
MATERIAL FOR –6 & –7 MAY BE,
(1) S.A.E. X4130 CHROME-MOLY STEEL TUBING, WELDED, SPEC. AN-T-3, OR
(2) X4130 CHROME-MOLY STEEL TUBING, SEAMLESS, SPEC. AN-WW-T-850